Wörk Orde Wednesday, Feb											Page 1
Item ID: Revision ID:	D412-760-1	11		Accept				Setup Sta	1		
Item Name:	Aft Cabin Wa	ll and Pylon Protector	r						Sto	P/	
Start Date: Required Date:	2/18/2010 3/4/2010	Start Qty: 1.00 Req'd Qty: 1.00	1 100101 (101 (101		Cust Item I Customer:	D:					
Reference:											
Approvals:	Process Pla	in: MF	Date: 10-2-17	Tooling:	Da	ite:		I	Run Sta		
	QC:	A	Date:	SPC (Y/N):	Da	ıte:			Sto	P	
Sequence ID/ Work Center II)	Operation Description		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Rev	ision Nbr									
IIN D412-760	D										
DC Document Control		Memo Photocop	y bluefile & type labels per PP	0.00 0.00 P D412-760-111 CHG0	001 6,0100	127		H)	OF B	5 10/0	5/25
110 Packaging Packaging		Pick Kit Memo		0.00					[ly	1/2 6	
120 QC		QC4- 100% Inspect k	its for completeness	0.00	opposition of the second			\			

Quality Control

Dart /	Aeros	pace	Ltd
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W/O:			W	ORK ORDER CHANGE	ES			
DATE	STEP	PROC	EDURE CH	ANGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			·					
	:							
Part No		PAR #:	_ Fault Cat	egory:	NCR: Yes	lo DQA:	Date:	
		esolution:						
NCR:		W	ORK ORI	DER NON-CONFORMA	NCE (NCR)			
DATE	STEP	Description of NC Section A	Initial	Corrective Action Section Action Description	n B Sign &	Verification	Approval	Approval
		Section A	Chief Eng	Chief Eng	Date	Section C	Chief Eng	QC Inspector
			·					
4								ļ.

Wörk Order ID 56282

Wednesday, February 17, 2010 1:15:08 PM



Page 2

Item ID:

D412-760-111

Accept

Setup Start

Stop



Revision ID:

Item Name:

Aft Cabin Wall and Pylon Protector

Start Date:

2/18/2010

Start Qty: 1.00

Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: _____

Operation

Description

Date:

Tooling:

Date:

Draw

Number

Run

Start

Stop



Required Date: 3/4/2010

Date:

SPC (Y/N):

Set Up/

Run Hours

Date:

Draw Plan

Code

Rev.

Accept

Qty

Reject Qty

Reject Insp. Number

Stamp

Work Center ID 130

Sequence ID/

Packaging Packaging

Memo

0.00

0.00

Identify and pack for shipping as per PPP D412-760-011

Location:

140

QC21- Final Inspection - Work Order Release

0.00



Quality Control

Memo

0.00

10 05 128 12) MK 10-5-28

W/O:													
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	D	ate Qt	y Approval Chief Eng / Prod Mgr	Approval QC Inspector				
Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes No DQA: Date:								
	R	esolution:	Dispositio	n:	_ QA: N/C	Close	ed:	Date: _					
NCR:		\	WORK ORD	ER NON-CONFORMA	NCE (NO	CR)							
DATE	STEP	Description of NC	Initial	on B		Verificatio	n Approval	Approval					
		Section A	Chief Eng	Action Description Chief Eng	Sig Da		Section C	Chief Eng	QC Inspector				
									-				
							•						
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•													

Picklist Print Work Order ID: 56282 Parent Item:

Wednesday, February 17, 2010 1:15:08 PM

D412-760-111

Parent Item Name: Aft Cabin Wall and Pylon Protector

Comments:

Start Date: 2/18/2010

Required Date: 3/4/2010

* Start Oty: 1.00

Required Oty: 1.00

Comments:							, ,	Start Qty: 1.00	Re	Required Qty: 1.00			
	Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
5	D3933-1	IIII	Manufactured	No			110	Each	3.0000	1.0000	58802		6
					Wareho	use	Loc	<u>Oty</u>	Loc Code				
					Loca	ation_							
					Main Wa	arehouse							
					ST			3		_			
	D3933-2 + +\					50608		3 ′		_			
_	~ D3933-2 -{ \ ~	11 IABI	Manufactured	No			110	Each	4.0000	1.0000			
8	Aft Cabin Wall Protector, R		-								8863		
	All Cabin Wan I folcolor, Ki	11			<u>Wareho</u>	<u>use</u>	Loc	<u>Oty</u>	Loc Code				
					Loca	ation_							er my
					Main Wa	arehouse							*
					ST			4		_			
						53382		(1)		_			
V	D3935-1		Manufactured	No		55792	110	3 Each	4.0000	1.0000			
P			Manufactured	140			110	Lacii	4.0000		T		
	Pylon Wall Protector, LH										58-108		
6	1 yion wan 1 locctor, Li				Wareho	use	Loc	Otv	Loc Code		58793))	
			•			ation							
					Main Wa	arehouse							
					ST			4					
						55793		KI					
								7 1					

W/O:			WC	RK ORDER CHANG	GES		-			
DATE	STEP	PR	OCEDURE CHAI			У	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				: •						
Part No	•	PAR #:	Fault Categ	jory:	_ NCR:	Yes N	o DQ	A :	Date:	
···		solution:								
NCR:			WORK ORDE	R NON-CONFORM	ANCE (I	VCR)				·
DATE	STEP	Description of NC	Initial	tion B	ian 9	Verific		Approval	Approval	
		Section A	Chief Eng	Action Description Chief Eng		ign & Date	Secti	on C	Chief Eng	QC Inspector
										-
							a_			
								ļ		
										

Wednesday, February 17, 2010 1:15:08 PM

Work Order ID: 56282

Parent Item:

D412-760-111

Parent Item Name: Aft Cabin Wall and Pylon Protector



Start Date: 2/18/2010

Required Date: 3/4/2010

	Comments:		•						S	Start Qty: 1.00		Required Qty:	
	Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
#	D3935-2 T	III	Manufactured	No			110	Each	4.0000	1.0000	Serry		
	•				Warehou Locat Main Wai	tion	<u>Loc</u>	<u>Qty</u>	Loc Code		ر ما ن کر ا	,	
					ST			4					
ે	D3942-1		Manufactured	No		50610	110	Each	26.0000	14.0000	5 F F 5 7	6 (
					Warehou Locat Main War	tion	Loc	<u>Oty</u>	Loc Code			_	
					ST			26					
*	D3942-3 \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\		Manufactured	No		53457	110	26 Each	44.0000	10.0000	Spc 63	Le,	p 10f5[s_(1)
U	·				<u>Warehou</u> <u>Locat</u>		<u>Loc</u>	<u>Oty</u>	Loc Code		٠.		
					Main War	rehouse							
					ST	53460		44 44					

Dart	Δρ	ros	pace	1 t	H
Dail	MC.	103	pace		u

W/O:			WORK ORDER CHANGES										
DATE	STEP	PRO	OCEDURE CH	IANGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
													
			 					<u></u>					
Part No	:	PAR #:	Fault Ca	tegory:	NCR: Yes								
	R	esolution:					Date: _						
NCR:		•	WORK OR	DER NON-CONFORMA	NCE (NCR	3)							
DATE	STEP	Description of NC						Approval					
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	QC Inspector					
								-					
								}					
<u></u>													

Wednesday, February 17, 2010 1:15:08 PM

Work Order ID: 56282

Parent Item:

Comments:

D412-760-111

Parent Item Name: Aft Cabin Wall and Pylon Protector



No

No

Start Date: 2/18/2010

Required Date: 3/4/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remain Qty To	. 0	Qty Issued	Date Issued	Status
MS27039-4-10 14	1	Purchased	No			110	Each	36.0000	4.0000				

Screw

Warehouse	<u>Lo</u>	c Oty	Loc Code		
Location					
Main Warehouse					
ST		36			
112045		36			(1)
	110	Each	153.0000	6.0000	

Purchased

Screw

Warehouse	<u>Lo</u>	c Qty	Loc Code	
Location				
Main Warehouse				
ST		153		
112045		3		
112273		150		
	110	Each	104.0000	6.0000

Purchased

SCREW

<u>Warehouse</u>	Loc Oty	Loc Code	
Location			
Main Warehouse			
ST	104		
112087	4		
112298	100		M11

W/O:		WORK ORDER CHANGES									
DATE	STEP	PRO	OCEDURE CHA	NGE	В	у	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
			1								
					4						
Part No	:	PAR #:	Fault Cate	gory:	NCR: `	Yes N	lo DQ /	A:	Date:		
	R				QA: N/C Closed: Date:						
NCR:			WORK ORDI	ER NON-CONFORM	ANCE (I	NCR)					
DATE	STEP	Description of NC	Corrective Action Section B			Sign & Verificat			Approval	Approval	
	<u> </u>	Section A	Initial Chief Eng	Action Description Chief Eng		Date	Secti	on C	Chief Eng	QC Inspector	
										-	
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Picklist Print

Wednesday, February 17, 2010 1:15:08 PM

Work Order ID: 56282

Parent Item:

D412-760-111

Parent Item Name: Aft Cabin Wall and Pylon Protector

Comments:



Start Date: 2/18/2010

Required Date: 3/4/2010

Start Qty: 1.00

Required Qty: 1.00

Component	Item	ID/
Item Name		

Replacement Mfg/ Item ID

Purch

Primary Bin Item Location Last Location

Route Seq ID

Unit of Measure

Qty on Hand

15.0000

Remaining Qty Qty To Pick

Date Issued Issued

Status

Page 4

Purchased

No

110

Each

8.0000

Screw

Warehouse	Loc Oty	Loc Code
Location		
Main Warehouse		
ST	15	
112087	15	

W/O:		WORK ORDER CHANGES										
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
		JED JUNGER										
. •		2 ··· **										

Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ___ Date: ___

Resolution:		Disposition	n:	QA: N/C Clos	sed:	Date: _		
NCR:			WORK ORDE	ER NON-CONFORMA	NCE (NCR)		F/85	·
		Description of NC		Corrective Action Section	on B	Varification		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
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		,						
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REFERENCE ONLY

HN-D412-760

Page 27 of 27

and application applies

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4013	1.36	-017	1911	. 313	-211	Part Number	Description
a comprise service	A contract of the	THE RESIDENCE	of the state of th	nemana e e e e E E		D412-760-011	CABIN FLOOR PROTECTOR KIT
	· · · · ·			·		D412-760-013	CABIN FLOOR PROTECTOR HIT
	y : :			1		D412-760-015	CABIN FLOOR PROTECTOR HIT
				L		D412-780-017	CABIN FLOOR PROTECTOR KIT
	.¦ '		IIX			D412-760-111	AFT CABIN WAL. AND PYLON PROTECTOR KIT
		**	toronilion : T	N N		D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
	1			la che e	X	D412-760-211	BAGGAGE COMMARTMENT PROTECTOR KIT
· : - .				Fr			The second secon
			· 		ļ <u>-</u>	D3574-1	CABIN FLOOR PROCESSION
						D3574 2 D3574 2	CABIN FLOOR PELCYCLYCOP
	1			f] . 	D3574-4	CABIN FLOOR PACTS OF THE
	h		ļ.,,	ļ	(a · · · · · · · · · · ·	D3574-5	CABIN FLOOR PROTECTOR CABIN FLOOR PROTECTOR
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	1		The same of the same of the	;		D3579-3	CABIN FLOOR PROTECTOR
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	1 1	`				D3575-5	CABIN FLOOR FROTESTOR
	<u>.</u>		janianis ama B	į		D3575 6	CABIN FLOCE PROTECTOR
	1			b		D3788-1	CABIN FLOOR PRO ECTOR
	,		1		· • · · •	D3788-2	CABIN FLOOR PROTECTOR
i				1		D3788-3	CABIN FLOOR PROTECTOR
				I and a six and		D3783-4	CABIN FLOCK PROJECTOR
	; ·					D3580-1	JOGGLE BRACK I
	;			: 	36	D3623-1	CUPPED WALERS
A.A. 3				 	-	D3628-3	CUPPED MASHER
. ,	'		j			D3876 +	RH FORWARD FROM SECTOR
			ļ., ,		1	D367 3 3	FORWARD WALL PROTECTOR
	; }		£	,	[D367/9-3	LH WALL PROTECTOR AFT WALL PROTECTOR
			<u> </u>		1 1	D3375-7	RH AFT WALL THOUGH THE
	į			*····	1	D3377-9 D3876-11	FLOOD PRO CASA
- <u>i</u>	:	•	(D3876-13	FLOOR FRO A CAUR DOOR PROTICTOR
		* * * * * * * * *				D3933-1 r	LH AFT CABLE AAU PROTECTOR
					NAT 7 . A 45 A 6 NOTE OF	D3933-2	RHAFT CABIN VAN - PROTECTOR
			frage separations and I		لمدست شر	D3996-1	LH PYLON PIROT BOYOR
· · · · · · · · · · · · · · · · · · ·	: *	٠ ﴿	7			D3935-2	RH PYLOU A-C C-CTOR
1 1 1)	1		D3935-3	LIH PYLON PINOT (CTOR
			f	1		D3935-4	RHPYLONPROTECTOR
			10	:4		D3942-1	ANGLE
			10	70	,	D3942-J	CLIP
					1	D3952-1	PLACARO
			,,		36	8G-004-2-6	INSERT
	: 3					G10.0394A	WASHER
1.1						AN960JD416	WASHER
tari		1				MS24694S54	SCREW
pi i					a (later serve son any	WS24654S100	SCREW
t ,			i - in conseq	i Qermona qaran il	36	MS27039-1-04	SCREW
			أأملك ألمسائها	4		MS270 3-4-10	SCREW
· · · · · · · · · · · · · · · · · · ·	•		K., Y	<u>6</u> .,	, e	MS27039-4-14	SCREW
	i			. 6 -		MS27039-5-08	SCREV
The dust modes by process that the con-			Talk serve to seem that		PART CHARLES	MS27009-5-12	SCREW

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W/O:			WO	RK ORDER CHANG	ES					P . 78
DATE	STEP	PRO		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
									×	
Part No	:	PAR #:	Fault Category: NC			: Yes N	_ Date: _			
Resolution:			Disposition: (N/C Clo	Date:	Date:		
NCR:		V	VORK ORDE	R NON-CONFORMA	ANCE	(NCR)				
DATE	STEP	Description of NC	Corrective Action Section B			Verificati			n Approval	Approval
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